GENERAL WRITTEN SOP-Nanomaterials

The OSHA Laboratory Standard explicitly requires "standard operating procedures relevant to safety and health considerations to be followed when laboratory work involves the use of hazardous chemicals." Although the Laboratory Standard does not specifically cover work using nanomaterials, if the general SOP in this section do not fulfill this requirement, you must amend and append in some manner as to comply.

The increasing use of nanomaterials in research labs warrants consideration of the hazards they may pose. As is the case with many new technologies, the health effects of nanomaterials have not been thoroughly investigated. Consequently, the uncertainty surrounding the toxicity of nanomaterials merits a cautious approach when working with them.

Nanomaterials include any materials or particles that have an external dimension in the nanoscale ($\sim 1 - 100$ nm). Nanomaterials are both naturally occurring in the environment and intentionally produced. Intentionally produced nanomaterials are referred to as Engineered Nanomaterials (ENMs). Materials whose properties do not differ significantly between their nanoscale and larger forms are generally excluded from ENMs. The most common types of ENMs are carbon based materials such as nanotubes, metals and metal oxides such as silver and zinc oxide, and quantum dots made of compounds such as zinc selenide.

| | Туре | Examples |
|-----------|----------------------------|---|
| | Carbon Based | Buckyballs or Fullerenes, Carbon Nanotubes*, Dendrimers Often includes functional groups like* PEG (polyethylene glycol), Pyrrolidine, N, N- dimethylethylenediamine.imidazole |
| Figure 7. | Metals and Metal Oxides | Titanium Dioxide (Titania)**, Zinc Oxide, Cerium Oxide (Ceria), Aluminum oxide, Iron Oxide, Silver, Gold, and Zero Valent Iron (ZVI) nanoparticles |
| 200 | Quantum Dots | ZnSe, ZnS, ZnTe, CdS, CdTe, CdSe, GaAs, AlGaAs, PbSe, PbS, InP Includes crystalline nanoparticle that exhibits size-dependent properties due to quantum confinement effects on the electronic states (ISO/TS 27687:2008). |

* Carbon Nanotubes are subject to a proposed Recommended Exposure Limit¹⁰ of TWA 7 μg/m³ due to the risk of developing respiratory health effects.

**Nano-Titanium Dioxide is subject to a proposed Permissible Exposure Limit¹¹ of TWA 0.3 mg/m³ due to the risk of developing lung cancer. There are mixed studies regarding TiO2 skin penetration. Some studies indicate TiO2 and ZnO does not pass through the stratum corneum^{6.7}, while others indicate significant penetration through the skin⁸.

Table from Nanotoolkit (https://www.ehs.uci.edu/programs/sop_library/Nanotoolkit.pdf)

Nanomaterials can be categorized by the potential risk of exposure they pose to personnel based on the physical state of the materials and the conditions in which they are used.

| Risk Level | Material State or Type of Use Material State or Type of Use | Examples | |
|---|--|---|--|
| Category 1 Lower Exposure Potential | Material State No potential for airborne release (when handling) Solid: Bound in a substrate or matrix Liquid: Water-based liquid suspensions or gels Gas: No potential for release into air (when handling) Type of Use • No thermal or mechanical stress | Non- destructive handling of solid engineered nanoparticle composites or nanoparticles permanently bonded to a substrate | |
| Category 2 Moderate Exposure Potential | Material State Moderate potential for airborne release (when handling) Solid: Powders or Pellets Liquid: Solvent-based liquid suspensions or gels Air: Potential for release into air (when handling) Type of Use • Thermal or mechanical stress induced | Pouring, heating, or mixing liquid suspensions (<i>e.g.</i>, stirring or pipetting), or operations with high degree of agitation involved (<i>e.g.</i>, sonication) Weighing or transferring powders or pellets Changing bedding out of laboratory animal cages | |
| Category 3 Higher Exposure Potential | Material State High potential for airborne release (when handling) Solid: Powders or Pellets with extreme potential for release into air Gas: Suspended in gas | Generating or manipulating nanomaterials in gas phase or in aerosol form Furnace operations Cleaning reactors Changing filter elements Cleaning dust collection systems used to capture nanomaterials High speed abrading / grinding nanocomposite materials | |

Table from Nanotoolkit (https://www.ehs.uci.edu/programs/sop_library/Nanotoolkit.pdf)

In general, the risk of exposure is lowest when nanomaterials are bound in a solid matrix with little potential to create airborne dust or when in a non-volatile liquid suspension. The risk of exposure increases when nanomaterials are used as fine powders or are suspended in volatile solvents or gases. The parent compound of the nanomaterial should also be taken into consideration when evaluating the potential hazards associated with exposure (e.g., a highly toxic compound such as cadmium should be anticipated to be at least as toxic and possibly more toxic when used as a nanomaterial).

See <u>https://www.ehs.uci.edu/programs/sop_library/Nanotoolkit.pdf</u> for more details.

A detailed Standard Operating Procedure (SOP) template for working with nanomaterials that provides guidance on appropriate work practices, engineering controls, Personal Protective Equipment (PPE), and waste disposal practices depending on the risk level of a particular nanomaterial or process involving a nanomaterial follows.

Standard Operating Procedures (SOP)

For the Laboratory Use of Engineered Nanomaterials

Instructions: Review the *Quick Guide: Risk Levels and Control Measures for Nanomaterials*. Use this template to develop a Standard Operating Procedure for your experiment / process. *The Quick Guide is found in the Nanotoolkit https://www.ehs.uci.edu/* programs/sop_library/Nanotoolkit.pdf

| | PROCEDURE TITLE: | | | | | |
|----------|---|--|---|---------------------|--|-------|
| | DATE OF CREATION / REVISION: | | | | | |
| | LOCATION: (Building, Room #) | | | | | |
| | PRINCIPAL INVESTIGATOR (PI) OR LABORATORY | SUPERVISOR NAME: | PHONE: | | Email: | |
| OVERVIEW | Description . Provide a 1-2 sentence brief d | | | | | |
| | MATERIAL STATE AND CONDITIONS OF USE Nanomaterials are handled in/as: DRY PARTICLES (POWDERS / PELLETS) SUSPENSION / GELS GASEOUS PHASE | FREQUENCY (check or DONE TIME DAILY WEEKLY MONTHLY OTHER: | ie): | DURAT | ION PER EXPERIMENT: | HOURS |
| | RISK LEVEL: | | | | | |
| | CATEGORY 1: L | | | | | |
| | □ CATEGORY 2: M □ CATEGORY 3: H | | | | | |
| | | | | | | |
| | POTENTIAL HAZARDS. IDENTIFY POTENTIAL CHI NANOMATERIAL OR PARENT COMPOUND. THE TO CONSIDERATION SHOULD BE GIVEN TO THE HIGH I PARTICULARLY IF SCALING UP THE PROCESS. CON INFORMATION, REFER TO THE SECTION ON "PLANT | XICITY OF THE NANOMA REACTIVITY OF SOME NA ISIDER THE HAZARDS OF | TERIALS MAY BE GREATER 1 NOPOWDERS WITH REGARD | THAN THE TO POTE | PARENT COMPOUND. SPECIA NTIAL FIRE AND EXPLOSION, | L |
| DS | | | | | | |
| Hazards | | | | | | |
| HA | | | | | | |
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Instructions: Indicate the engineering, work practice, and Personal Protective Equipment (PPE) controls you will be implementing to reduce the hazardous effects of working with your nanomaterials. Base your selection according to the "Quick Guide" section.

| ENGINEERING CONTROLS. INDICATE ENG ENGINEERING CONTROLS, CONSULT WITH AN EH- | ineering device(s) to be utilized. NOTE: If work cannot be c \$\$ Professional. | ONDUCTED WITH APPROPRIATE |
|---|--|--|
| FUME HOOD (laboratory-type) BIOSAFETY CABINET (must be ducted ENCLOSED SYSTEM (i.e., glove box, glu POWDER HANDLING ENCLOSURE OTHER: | we bag, or sealed chamber) | |
| WORK PRACTICE CONTROLS. THE FOLL | OWING CONTROLS WILL BE IMPLEMENTED (check all that apply): | |
| Category 1 work practices | Category 2 work practices | ry 3 work practices |
| STORE in sealed container with secondary containment with other compatible chemicals LABEL chemical container with the identity of contents and include term "nano" as descriptor TRANSFER in sealed container with secondary containment PREPARE work space by lining with absorbent materials CLEAN all surfaces potentially contaminated with nanoparticles (e.g., benches, glassware, apparatus) at the end of each operation using a HEPA vacuum and/or wet wiping methods. WASH hands frequently. Upon leaving the nanomaterial work area, remove any PPE worn and wash hands, forearms, face, and neck. NOTIFY in advance of mirmal facility and cage labeling / management requirements if dosing animals with nanomaterial | | LOW all work practices listed for ory 2. ATOR / LABORATORY |
| Other Describe any additional wo | RK PRACTICES SPECIFIC TO THE EXPERIMENT / PROCESS: | |
| PERSONAL PROTECTIVE EQUIPMENT | PPE). INDICATE THE PPE TO BE UTILIZED (check all that apply): | |
| Body Protection: | Long pants (no cuffs) Laboratory coat made of standard materials Laboratory coat made of non-woven fabrics with elastics Coveralls (disposable) with head coverage (i.e., Tyvek®) | at wrists (i.e., Tyvek®) |
| | □ Safety glasses with side shields □ Chemical splash goggles □ Face shield | |
| | □ Latex □ Nitrile □ Neoprene □ Vinyl □ Other: | |
| Foot Protection: | Closed toe shoes Over-the-shoe booties | |
| Other: | Respiratory Protection* Other: | |

* Consult with your institution on respiratory program requirements

| LOCAL | ION OF NEAREST EMERGENCY EQUIPMENT: | |
|--|---|--|
| | Item: | Location |
| | Eyewash / Safety Shower | |
| | First Aid Kit | |
| | Chemical Spill Kit | |
| | Fire Extinguisher | |
| | Telephone | |
| | Fire Alarm Manual Pull Station | |
| DESCRI | IBE INSTITUTION'S EMERGENCY PROCEDURE | RES: |
| Perso | onnel Exposure procedures | Spill Response procedures |
| em Re 2. Ta trc 3. Re Inv 4. Fil | ish contamination from eyes/skin using the ner nergency eyewash /shower for a minimum of 1. move any contaminated clothing. ke copy of MSDS(s) of chemical(s) when seek atment. port potential exposures to your Principal vestigator/Laboratory Supervisor. e an incident report with your institution. | 15 minutes. door of lab. Eliminate source's of ignition. Report spill to your Principal Investigator/Lab Supervisor. 2. Assess. Are you able to cleanup spill yourself? YES Proceed with Spill Cleanup if it is a small spill (i.e., 30 mL), you are knowledgeable about the hazards of the spill, it can be cleaned up within 15 minutes, and an appropriate spill kit is available. NO Obtain spill assistance. Contact your institution's hazardous materials unit. 3. Cleanup Spill. Wear existing PPE (NOTE: Respiratory protection may be required if spill / release is outside the engineering control device). For powders: Use a dedicated, approved HEPA vacuum whose filtration effectiveness has been verified. Do not sweep dry nanoparticles or use compressed air. Consider possible pyrophoric hazards associated with vacuuming up nanoparticles. Wet wipe using damp cloths with soaps or cleaning cits, or commercially available we or electrostatic microfiber cleaning cloths. Consider possible reactivity of nanoparticles with the wipe solvent For liquid dispersions: Apply absorbent material (appropriate for the solvent in the dispersion) to liquid spill. 4. Dispose. Dispose of used cleaning materials and wastes as hazardous waste. 5. Report. File incident report with your institution. |
| Labo | RAL SAFETY TRAINING. DESCRIBE YOUR RATORY-SPECIFIC TRAINING. (CHECK REVIEW THIS NANOTOOL | UR INSTITUTION'S GENERAL LABORATORY SAFETY TRAINING. :K ALL THE APPLY) |
| | REVIEW THE MSDS FOR THE NANOM | MATERIAL(S), if available |
| | REVIEW THE MSDS FOR OTHER CHEM | EMICALS INVOLVED IN THE EXPERIMENT / PROCESS |
| | REVIEW THIS SOP | |
| | Other: | |
| | | |

| Waste Stream | Management Method |
|---|---|
| Solid • Dry ENM product • Filter media containing ENMs • Debris / dust from ENMs bound in matrix | Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characteristic of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. |
| Liquid • Suspensions containing ENMs | Collect waste in rigid container with tight fitting lid. Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characteristic of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. Indicate both the chemical constituents of the solution and their hazard characteristics, and the identity and approximate percentage of ENMs on container labels. Use leak proof containers that are compatible with all contents. Place liquid waste containers in secondary containment and segregate from incompatible chemicals during storage. |
| Laboratory trash with trace nanomaterials • PPE • Sticky mats • Spill clean-up materials | Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characteristic of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. Dispose of in double clear plastic bags, folded over and taped at the neck. Avoid rupturing the bags during storage and transport. |
| Solid Matrix embedded with nanomaterials (intact and in good condition) | Consult with your EH&S department, as these materials may be non- hazardous. |

Acknowledgement. By signing this form the individual certifies that the information provided is true and correct to the best of their knowledge.

DATE:

Appendix B

Standard Operating Procedures (SOP) sample

For the Laboratory Use of Engineered Nanomaterials

Instructions: Review the **Quick Guide**: **Risk Levels and Control Measures for Nanomaterials**. Use this template to develop a Standard Operating Procedure for your experiment / process.

| | PROCEDURE TITLE: | u na taza ita | |
|----------|--|--|---------------------------------------|
| | Use of fluorescent nanocrystals as bio | logical markers | |
| | DATE OF CREATION / REVISION: | | |
| | 09/24/2011 | | |
| | LOCATION: | | |
| | (Building, Room #) Sprout Hall 4127 | | |
| | PRINCIPAL INVESTIGATOR (PI) OR LABORATORY | SUPERVISOR NAME: PHONE: | EMAIL: |
| | Jane Doe | (951) 827-6303 | jane.doe@university.edu |
| ٨ | 2.255.000FE.79.15. | | |
| Overview | DESCRIPTION. PROVIDE A 1-2 SENTENCE BRIEF I | ESCRIPTION OF THE PROCESS. INDICATE IF AEROSOL | S ARE LIKELY TO BE CREATED. |
| M | | | |
| R | | ain thinness, and prevent photodegredat | |
| ah | | markers. This study will also investigate | |
| 0 | (polymer spheres) to avoid slow recogn | nition kinetics and high non-specific bon | ding. |
| | | | |
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| | | | |
| | MATERIAL STATE AND CONDITIONS OF USE | FREQUENCY (check one): | DURATION PER EXPERIMENT: |
| | | □ ONE TIME | |
| | Nanomaterials are handled in/as: | DAILY | |
| | DRY PARTICLES (POWDERS / PELLETS) | WEEKLY | 30 |
| | SUSPENSION / GELS | | MINUTES; OR HOURS |
| | GASEOUS PHASE | OTHER: | |
| | RISK LEVEL: | | |
| | CATEGORY 1: L | OW POTENTIAL FOR EXPOSURE | |
| | CATEGORY 2: N | ODERATE POTENTIAL FOR EXPOSURE | |
| | CATEGORY 3: H | IGH POTENTIAL FOR EXPOSURE | |
| | | | |
| | POTENTIAL HAZARDS. IDENTIFY POTENTIAL CHI | EMICAL AND SAFETY HAZARDS USING THE MATERIA | L SAFETY DATA SHEET (MSDS) FOR THE |
| | NANOMATERIAL OR PARENT COMPOUND. THE TO | XICITY OF THE NANOMATERIALS MAY BE GREATER ' | THAN THE PARENT COMPOUND. SPECIAL |
| | | REACTIVITY OF SOME NANOPOWDERS WITH REGARD | |
| | | ISIDER THE HAZARDS OF ANY PRECURSOR MATERIAL | S IN EVALUATING THE PROCESS. FOR MORE |
| S | INFORMATION, REFER TO THE SECTION ON "PLAN | NING YOUR RESEARCH . | |
| Hazards | Chalcopen oxide is harmful if inhaled | or ingested. Chemical is incompatible w | ith strong bases |
| AF | | if inhaled or ingested or when in contact | |
| Z | with acids. | if innaled of ingested of when in contact | wan skin. Chemical is incompatible |
| H/ | wun uctus. | | |
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Instructions: Indicate the engineering, work practice, and Personal Protective Equipment (PPE) controls you will be implementing to reduce the hazardous effects of working with your nanomaterials. Base your selection according to the "Quick Guide" section.

| | ENGINEERING CONTROLS. INDICATE ENGINEERING DEVICE(S) TO BE UTILIZED. NOTE: IF WORK CANNOT BE CONDUCTED WITH APPROPRIATE ENGINEERING CONTROLS, CONSULT WITH AN EH&S PROFESSIONAL. | | |
|----------|---|---|--|
| | ☐ FUME HOOD (laboratory-type) ☑ BIOSAFETY CABINET (must be ducted in the second system (i.e., glove box, g □ POWDER HANDLING ENCLOSUR □ OTHER: | ove bag, or sealed chamber) | |
| | WORK PRACTICE CONTROLS. THE FOL | LOWING CONTROLS WILL BE IMPLEMENTED (check all that apply): | |
| | Category 1 work practices | Category 2 work practices | |
| CONTROLS | SUPERVISOR BEFORE PERFORMING: | Category 1. Category 2. RESTRICT ACCESS. POST signs in area USE antistatic paper and/or sticky mats with powders. | |
| | Other Describe any additional w | ORK PRACTICES SPECIFIC TO THE EXPERIMENT / PROCESS: | |
| | PERSONAL PROTECTIVE EQUIPMENT (PPE). INDICATE THE PPE TO BE UTILIZED (check all that apply): | | |
| | Body Protection: | I Long pants (no cuffs) Laboratory coat made of standard materials I Laboratory coat made of non-woven fabrics with elastics at wrists (i.e., Tyvek®) Coveralls (disposable) with head coverage (i.e., Tyvek®) | |
| | Eye / Face Protection: | □ Safety glasses with side shields ☑ Chemical splash goggles □ Face shield | |
| | Hand Protection: | □ Latex ☑ Nitrile (2 layers) □ Neoprene □ Vinyl □ Other: | |
| | Foot Protection: | ☑ Closed toe shoes □ Over-the-shoe booties | |
| | Other: | Carl Respiratory Protection* Other: | |

* Consult with your institution on respiratory program requirements

LOCATION OF NEAREST EMERGENCY EQUIPMENT:

| Item: | Location |
|-----------------------------------|--|
| Eyewash / Safety Shower | Outside main door of in Sproul Hall 4127 |
| First Aid Kit | Under sink in Sproul Hall 4127 |
| Chemical Spill Kit | Under sink in Sproul Hall 4127 |
| Fire Extinguisher | On the fourth floor of Sproul Hall, near restrooms |
| Telephone | On desk in corner of Sproul Hall 4127 |
| Fire Alarm Manual Pull Station | On the fourth floor of Sproul Hall, near restrooms |

DESCRIBE INSTITUTION'S EMERGENCY PROCEDURES:

Follow "In Case of an Accident" poster affixed to laboratory door

Personnel Exposure procedures

- Flush contamination from eyes/skin using the nearest emergency eyewash /shower for a minimum of 15 minutes. Remove any contaminated clothing.
- Take copy of MSDS(s) of chemical(s) when seeking medical treatment.
- 3. Report potential exposures to your Principal
- Investigator/Laboratory Supervisor.
- 4. File an incident report with your institution.

Spill Response procedures

- Notify. Alert workers near spill to avoid entering the area. Post signs in area or on door of lab. Eliminate sources of ignition. Report spill to your Principal Investigator/Lab Supervisor.
- 2. Assess. Are you able to cleanup spill yourself? IF YES

Proceed with **Spill Cleanup** if it is a small spill (i.e., 30 mL), you are knowledgeable about the hazards of the spill, it can be cleaned up within 15 minutes, and an appropriate spill kit is available.

IF NO

Obtain spill assistance. Contact your institution's hazardous materials unit. 3. Cleanup Spill. Wear existing PPE (NOTE: Respiratory protection may be required if spill / release is outside the engineering control device).

For powders:

- Use a dedicated, approved HEPA vacuum whose filtration effectiveness has
- been verified.
- Do not sweep dry nanoparticles or use compressed air.
 Consider possible pyrophoric hazards associated with vacuuming up
- nanoparticles.
- Wet wipe using damp cloths with soaps or cleaning oils, or commercially available wet or electrostatic microfiber cleaning cloths. Consider possible reactivity of nanoparticles with the wipe solvent..
- For tiquid dispersions:
- Apply absorbent material (appropriate for the solvent in the dispersion) to liquid spill.
 4. Dispose. Dispose of used cleaning materials and wastes as hazardous waste.
- 5. Report. File incident report with your institution.

GENERAL SAFETY TRAINING. DESCRIBE YOUR INSTITUTION'S GENERAL LABORATORY SAFETY TRAINING.

Laboratory Safety Orientation, Hazardous Waste Management, and Chemical Hygiene are required of all users prior to working in the laboratory. All courses are available online at <u>http://www.university.edu</u>

Fraining

- LABORATORY-SPECIFIC TRAINING. (CHECK ALL THE APPLY)
- REVIEW THIS NANOTOOL
- ☑ REVIEW THE MSDS FOR THE NANOMATERIAL(S), if available
- Z REVIEW THE MSDS FOR OTHER CHEMICALS INVOLVED IN THE EXPERIMENT / PROCESS
- REVIEW THIS SOP
- **OTHER:**

| Waste Stream | Management Method |
|---|--|
| Solid • Dry ENM product • Filter media containing ENMs • Debris / dust from ENMs bound in matrix | Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characterist of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. Collect waste in rigid container with tight fitting lid. |
| Liquid Suspensions containing ENMs | Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characterist of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. Indicate both the chemical constituents of the solution and their hazard characteristics, and the identity and approximate percentage of ENMs on container labels. Use leak proof containers that are compatible with all contents. Place liquid waste containers in secondary containment and segregat from incompatible chemicals during storage. |
| Laboratory trash with trace nanomaterials • PPE • Sticky mats • Spill clean-up materials | Manage according to hazardous waste program requirements at your institution. Label nanomaterial waste containers at all times. Specify the nanomaterial and its hazard characteristic (or the hazard characterist of the parent material) on container labels; label information to contain the word "nano" as a descriptor. Keep containers closed at all times when not in use. Maintain containers in good condition and free of exterior contamination. Dispose of in double clear plastic bags, folded over and taped at the neck. Avoid rupturing the bags during storage and transport. |
| Solid Matrix embedded with nanomaterials (intact and in good condition) | Consult with your EH&S department, as these materials may be non- hazardous. |
| BE INSTITUTION'S WASTE MANAGEMENT PROCEI e University Online Tag Program (OTF | DURES HERE (IF APPLICABLE): ?) to schedule pickup of hazardous waste with EH&S. |
| ement. By signing this PRINT NAME/ | SIGNATURE DATE: |

References:

"Nanotoolkit: Working Safely with Engineered Nanomaterials in Academic Research Settings" <u>http://www.ehs.ucr.edu/laboratory/nanotoolkit.pdf</u>

National Institute of Occupational Safety & Health's (NIOSH) "Safe Practices for Working with Engineered Nanomaterials in Research Laboratories" <u>http://www.cdc.gov/niosh/docs/2012-147/pdfs/2012-147.pdf</u>

National Institute of Occupational Safety & Health's (NIOSH) "Current Strategies for Engineering Controls in Nanomaterial Production and Downstream Handling Processes" <u>http://www.cdc.gov/niosh/docs/2014-102/pdfs/2014-102.pdf</u>